



Material - ANSI/AA C85800

Specification Standards for Die Castings

Group - Non-Ferrous Copper Alloy

Sub Group - ANSI/AA for Die Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Tin	Sn %	1.500 max.	As-Cast	
Lead	Pb %	1.500 max.		
Zinc	Zn %	31.000 - 41.000		
Iron	Fe %	0.500 max.		
Aluminium	Al %	0.550 max.		
Manganese	Mn %	0.250 max.		
Antimony	Sb %	0.050 max.		
Nickel	Ni %	0.500 max.		
Sulphur	S %	0.050 max.		
Phosphorus	P %	0.010 max.		
Silicon	Si %	0.250 max.	Mechanical Properties	
Arsenic	As %	0.050 max.	Tensile Strength in Mpa	379 min.
Other	Ot%	1.000 max.	Yield Strength in Mpa	207 min
Copper	Cu %	57.000 min.	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
			Hardness in BHN	55 min.
			Impact in Joule	54 min.

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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